

CalBond® Gold

HIGH TEMPERATURE GLUE

CHEMICAL RESISTANCE

Non-Aqueous Solvents Excellent with Aromatic,
Aliphatic and Oxygenated Solvents
Mineral Acids Salt Formation and Loss of Bond Strength
Water – Cold Softens Upon Lengthy Submersion
Water – Hot Softens Upon Continuous Contact

STORAGE AND APPLICATION LIMITATIONS

Shelf Life 3 Years from Date of Manufacture
Do Not Store Below 35°F (2°C) (Wet Product) Freezes
Do Not Store Above 95°F (35°C) (Wet Product) Bodies Up
Freeze-Thaw Stability (Wet Product) No Cycles
Maximum Recommended Continuous
Service Temperature (Dry Product) 1000°F (538°C)
Fire Resistance (Dry Product) Passes 1200°F (649°C) Oven
Without Charring
Effect on Metal (Dry Product) Non-Corrosive

REMOVAL FROM SURFACES

Immediately Use Hot Water and Soap **Before** It Dries

GOVERNMENT CERTIFICATION

When ordering material to comply with any government specification or any other listed specification, a statement of the fact must appear on the purchase order. Government regulations and other listed specifications require specific lot testing, and prohibit the certification of compliance after shipment has been made. There may be additional charges associated with specification compliance testing. Please refer to IIG-CSP-3 for certification procedures and charges.

ISO 9000 CERTIFICATION

Industrial Insulation Group mechanical insulation products are designed, manufactured, and tested in our own facilities, which are certified and registered to stringent ISO 9000 (ANSI/ASQC 90) series quality standards. This certification, along with regular independent third-party auditing for compliance, is your assurance that Industrial Insulation Group products deliver consistent high quality.

Industrial Insulation Group, LLC is a Calsilite/Johns Manville joint venture. IIG manufactures MinWool-1200® mineral fiber pipe, block and a variety of other insulations; Thermo-12® Gold Calcium Silicate pipe and block insulation; Super Firetemp® fireproofing board; SprouleWR-1200® Perlite pipe and block insulation; high temperature adhesives, and insulating finishing cement.

The physical and chemical properties presented herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Numerical flame spread and smoke developed ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions. Check with the Customer Service Office to assure current information. All Industrial Insulation Group products are sold subject to the IIG Limited Warranty and Limitation of Remedy. For a copy of the IIG Limited Warranty and Limitation of Remedy, email - info@iig-llc.com.



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**CUSTOMER SERVICE,
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